



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2564

Job Sheet 174239



Part No: D2564

Job Qty: 16 ea

Part Name: Mounting Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B1 IPP: D 02.09.09 Re-format; Added FA276 Folio KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	16 Ea	3/29/18	3/29/18	0.00	0.00	Start Up Machining		DAS 18/03/18
100	Bandsaw	16 pcs	3/29/18	3/29/18	0.00	0.66	Bandsaw1		52 18/03/18
110	CNC Vertical Machining	16 pcs	3/30/18	3/30/18	0.06	1.98	HAAS 1		9-89 18/03/18
130	QC	16 pcs	3/30/18	3/30/18	0.00	0.00	QC8		21 18/03/20
140	Packaging	16 pcs	3/30/18	3/30/18	0.00	0.00	Packaging3		21 18/03/20
150	QC21-SA	16 Ea	3/30/18	3/30/18	0.00	0.00	QC21		21 18/03/20

Part Op 100 - Cut D6207 Extrusion: 1.00" Long

Descriptions: 110 - 1- Mill as per Folio FA276 Rev: _____ & Dwg D2564 Rev: _____

140 - *** STOCK IN STEP CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6207	Angle Extrusion	1.4656 ft (.0916 ea)	90-Start up Operation	
M0061564 1.000 W.125 J.C.L.				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6207	1	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Angle	1.000inches ± 0.030	1.030 0.970		
2	Mounting Angle	0.625inches ± 0.010	0.635 0.615		
3	Mounting Angle	0.257inches ± 0.010	0.267 0.247		
4	Mounting Angle	1.000inches ± 0.010	1.010 0.990		
5	Mounting Angle	1.000inches ± 0.010	1.010 0.990		
6	Mounting Angle	0.375inches ± 0.010	0.385 0.365		

5052 114

Plex 3/13/18 10:18 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work DART AEROSPACE Container No: S052121  Part: D2564 Job No: 174239 Serial No/Batch: S052121 Revision: Inspector: Date: 03/16/18	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">☐ Skid-tube</td> <td style="width: 15%;">☐ Cross tube</td> <td style="width: 15%;">☐ Water Jet</td> <td style="width: 15%;">☐ Engineering</td> </tr> <tr> <td>☐ Machining</td> <td>☐ Small Fab</td> <td>☐ Prod. Eng. Coord.</td> <td>☐ Quality</td> </tr> <tr> <td>☐ Thermoforming</td> <td>☐ Finishing</td> <td>☐ Rec/Store/Packaging</td> <td>☐ Other</td> </tr> <tr> <td>☐ Large Fab</td> <td>☐ Composite</td> <td>☐ Supplier</td> <td></td> </tr> </table>				☐ Skid-tube	☐ Cross tube	☐ Water Jet	☐ Engineering	☐ Machining	☐ Small Fab	☐ Prod. Eng. Coord.	☐ Quality	☐ Thermoforming	☐ Finishing	☐ Rec/Store/Packaging	☐ Other	☐ Large Fab	☐ Composite	☐ Supplier														
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		Disposition		Completed By																														
				Lead hand / Supervisor Approval Verification																														
				QC / QA Coordinator Approval																														
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